

Title (en)

Cemented carbide, coated cemented carbide member and production processes of the same

Title (de)

Hartmetall, beschichtetes Hartmetallteil und Verfahren zu dessen Herstellung

Title (fr)

Carbure cémenté, pièce en carbure cémenté revêtue et son procédé de fabrication

Publication

**EP 1630242 B1 20081001 (EN)**

Application

**EP 04090325 A 20040824**

Priority

EP 04090325 A 20040824

Abstract (en)

[origin: EP1630242A1] A cemented carbide comprises a binder phase consisting essentially of an iron family metal, a first hard phase consisting essentially of WC having a hexagonal crystal structure, and a second hard phase consisting essentially of one or more types of a compound of a metal or metals of group 4, 5 or 6 of the periodic table having an NaCl-type cubic crystal structure. The cemented carbide is formed by a surface region with a thickness of 2 to 50 µm consisting of the binder phase and the first hard phase, and an inner region present underneath the surface region consisting of the binder phase, the first hard phase and the second hard phase. A ratio of an average grain size of the first hard phase in the surface region to an average grain size of the first hard phase in the inner region is 1 or less, and a ratio of an area of the binder phase in the surface region to an area of the binder phase in the inner region is greater than 1.

IPC 8 full level

**C22C 29/08** (2006.01); **B22F 3/10** (2006.01)

CPC (source: EP)

**C22C 29/08** (2013.01); **B22F 2999/00** (2013.01)

Cited by

CN113182524A; AT513422B1

Designated contracting state (EPC)

DE ES FR GB IT SE

DOCDB simple family (publication)

**EP 1630242 A1 20060301**; **EP 1630242 B1 20081001**; DE 04090325 T1 20060622; DE 602004016845 D1 20081113; ES 2255896 T1 20060716; ES 2255896 T3 20090416

DOCDB simple family (application)

**EP 04090325 A 20040824**; DE 04090325 T 20040824; DE 602004016845 T 20040824; ES 04090325 T 20040824