

Title (en)  
CONTINUOUS CASTING INSTALLATION FOR THE ELECTROMAGNETIC ROTATION OF MOLTEN METAL MOVING INSIDE THE NOZZLE

Title (de)  
STRANGGUSSANLAGE ZUR ELEKTROMAGNETISCHEN DREHUNG VON SICH IN DER DÜSE BEWEGENDER METALLSCHMELZE

Title (fr)  
INSTALLATION DE COULEE CONTINUE POUR UNE MISE EN ROTATION ELECTRO-MAGNETIQUE DU METAL LIQUIDE EN TRANSIT DANS LA BUSETTE DE COULEE

Publication  
**EP 1633512 B1 20070110 (FR)**

Application  
**EP 04767284 A 20040608**

Priority  
• FR 2004001418 W 20040608  
• FR 0307307 A 20030617

Abstract (en)  
[origin: WO2005002763A2] The invention relates to a continuous casting installation for metals, particularly steel, in which the submerged nozzle (8) is surrounded by an annular electromagnetic inductor (1) with a magnetic field that rotates around the casting axis, which is intended to drive the molten metal in axial rotation therewith. The invention is characterised in that the aforementioned inductor is of the polyphase type with a magnetic field passing therethrough and is equipped with a pair of projecting poles (3) per phase. Moreover, the end of each projecting pole opposite the nozzle is provided with a lateral narrowing (12) which increases the distance separating the polar ends (4). In this way, the inductor is extremely compact and very powerful and can deliver an intense traversing field into the central part of the nozzle, using a high-frequency primary current, such as to produce the effective rotation of the molten metal moving therein. The invention is particularly suitable for the continuous casting of slabs, using a submerged nozzle with lateral outlets.

IPC 8 full level  
**B22D 41/62** (2006.01)

CPC (source: EP KR US)  
**B22D 11/115** (2013.01 - KR); **B22D 11/16** (2013.01 - KR); **B22D 27/02** (2013.01 - KR); **B22D 41/62** (2013.01 - EP KR US); **F24H 2250/08** (2013.01 - KR)

Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LI LU MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)  
**FR 2856321 A1 20041224; FR 2856321 B1 20060526**; CA 2529384 A1 20050113; CA 2529384 C 20100330; CN 100406165 C 20080730; CN 1809435 A 20060726; DE 602004004270 D1 20070222; DE 602004004270 T2 20070531; EP 1633512 A2 20060315; EP 1633512 B1 20070110; ES 2279430 T3 20070816; JP 2006527661 A 20061207; JP 4435781 B2 20100324; KR 101004065 B1 20101227; KR 20060019594 A 20060303; PL 1633512 T3 20070629; SI 1633512 T1 20070630; US 2006124272 A1 20060615; WO 2005002763 A2 20050113; WO 2005002763 A3 20050317

DOCDB simple family (application)  
**FR 0307307 A 20030617**; CA 2529384 A 20040608; CN 200480017228 A 20040608; DE 602004004270 T 20040608; EP 04767284 A 20040608; ES 04767284 T 20040608; FR 2004001418 W 20040608; JP 2006516265 A 20040608; KR 20057023978 A 20040608; PL 04767284 T 20040608; SI 200430240 T 20040608; US 56106705 A 20051216