

Title (en)  
Process and apparatus for making a structured surface and manufactured object with structured surface

Title (de)  
Verfahren zur Herstellung einer strukturierten Oberfläche und Platte mit einer strukturierten Oberfläche

Title (fr)  
Procédé et appareil pour faire une surface structurée et objet manufacturé avec une surface structurée

Publication  
**EP 1645339 B1 20150708 (DE)**

Application  
**EP 04028565 A 20041202**

Priority  
DE 102004049022 A 20041005

Abstract (en)  
[origin: EP1645339A1] The surface of panels (2) are provided with a structured surface finish that is provided by applying a lacquered coating that can be profiled. The lacquer is applied by roller drums that are coated with a lacquer film as the panel pass along on a conveyor belt (4). The roller stations (6,8,18,20) have different surfaces to form the required finish.

IPC 8 full level  
**B05C 1/02** (2006.01); **B05D 5/06** (2006.01); **B05D 7/06** (2006.01); **B05C 1/08** (2006.01); **B05C 9/14** (2006.01); **B05D 1/28** (2006.01); **B05D 7/00** (2006.01)

CPC (source: EP US)  
**B05C 1/025** (2013.01 - EP); **B05C 1/0865** (2013.01 - EP); **B05D 5/06** (2013.01 - EP US); **B05D 5/061** (2013.01 - EP); **B05D 7/06** (2013.01 - EP); **B05C 9/14** (2013.01 - EP); **B05D 1/28** (2013.01 - EP); **B05D 7/52** (2013.01 - EP); **B05D 7/544** (2013.01 - EP); **B05D 7/584** (2013.01 - EP); **B05D 2203/20** (2013.01 - EP); **B41J 3/4073** (2013.01 - EP US); **E04F 15/02** (2013.01 - EP)

Citation (opposition)  
Opponent : Flooring Technologies Ltd.,  
• US 6326074 B1 20011204 - TAKAHASHI KAZUHIRO [JP]  
• US 5178928 A 19930112 - GOTO HIDEO [JP], et al  
• DE 2421794 A1 19750424 - RELIANCE UNIVERSAL  
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• "Einführung in die Drucktechnik - Die verschiedenen Druckverfahren Modul 2.0", HEIDELBERGER DRUCKMASCHINEN, January 2001 (2001-01-01)  
• ANATOMIE DES HOLZES, WAGENFÜHR, 1980, Leipzig, pages 97 - 99, 101-102 und 137  
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Opponent : Robert Bürkle GmbH  
• US 5178928 A 19930112 - GOTO HIDEO [JP], et al  
• DE 19502389 A1 19960801 - BAUSCH AG [DE]  
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• WO 0147724 A1 20010705 - PERSTORP FLOORING AB [SE]  
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Designated extension state (EPC)  
AL BA HR

DOCDB simple family (publication)  
**DE 202004018710 U1 20050310**; EP 1645339 A1 20060412; EP 1645339 B1 20150708; EP 2218520 A2 20100818; EP 2218520 A3 20110302; EP 2218520 B1 20130612; ES 2425197 T3 20131014; ES 2545665 T3 20150914; PL 1645339 T3 20151231; PL 2218520 T3 20131129; RU 2007116965 A 20081120; RU 2356639 C2 20090527; WO 2006037644 A2 20060413

DOCDB simple family (application)  
**DE 202004018710 U 20041202**; EP 04028565 A 20041202; EP 10158405 A 20041202; EP 2005010796 W 20051005; ES 04028565 T 20041202; ES 10158405 T 20041202; PL 04028565 T 20041202; PL 10158405 T 20041202; RU 2007116965 A 20051005