

Title (en)

Method and machining centre for machining flat workpieces

Title (de)

Verfahren und Bearbeitungszentrum zum Bearbeiten von plattenförmigen Werkstücken

Title (fr)

Procédé et centre d'usinage pour l'usinage de pièces en forme de plaque

Publication

**EP 1645379 A1 20060412 (DE)**

Application

**EP 04023915 A 20041007**

Priority

EP 04023915 A 20041007

Abstract (en)

The machining process is for wooden or plastic boards (12). It involves the following steps:., movement of machining unit (8) and a grip device (9) coupled to it through a first machining region (3); activating the machining unit, moving through the machining region, and cutting the board into one or more blanks; activating the grip device and taking a blank, then laying it on a second machining region (4); activating the machining unit moving with the grip device over the second machining region, and machining the blank in this region.

IPC 8 full level

**B27C 9/00** (2006.01); **B23Q 1/01** (2006.01); **B23Q 7/04** (2006.01); **B27M 1/08** (2006.01)

CPC (source: EP)

**B27C 9/00** (2013.01); **B27M 1/08** (2013.01)

Citation (search report)

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