

Title (en)

Method and machining centre for machining flat workpieces

Title (de)

Verfahren und Bearbeitungszentrum zum Bearbeiten von plattenförmigen Werkstücken

Title (fr)

Procédé et centre d'usinage pour l'usinage de pièces en forme de plaque

Publication

EP 1645379 B1 20070815 (DE)

Application

EP 04023915 A 20041007

Priority

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Abstract (en)

[origin: EP1645379A1] The machining process is for wooden or plastic boards (12). It involves the following steps:., movement of machining unit (8) and a grip device (9) coupled to it through a first machining region (3); activating the machining unit, moving through the machining region, and cutting the board into one or more blanks; activating the grip device and taking a blank, then laying it on a second machining region (4); activating the machining unit moving with the grip device over the second machining region, and machining the blank in this region.

IPC 8 full level

B27C 9/00 (2006.01); **B23Q 1/01** (2006.01); **B23Q 7/04** (2006.01); **B27M 1/08** (2006.01)

CPC (source: EP)

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Cited by

CN110621441A; DE102018119280A1; CN104526784A; CN104526828A; DE102014006740A1; DE102014006740B4; WO2020030575A1; WO2010094565A3; WO2018210722A1; DE102017208212A1

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