

Title (en)  
Stitching apparatus of a printing machine

Title (de)  
Heftapparat einer Druckmaschine

Title (fr)  
Agrafeuse d'une machine à imprimer

Publication  
**EP 1645413 B1 20110921 (DE)**

Application  
**EP 05021877 A 20051007**

Priority  
DE 102004049488 A 20041011

Abstract (en)  
[origin: EP1645413A2] The stapling apparatus has frame (13) with pivoted stapling cylinder (11), which has an axle (14) with stapling piston valve (16). Stapling pistons (21) are arranged in stapling piston valve. In each piston valve, two stapling piston systems are arranged for different types of stapling. Depending upon desired stapling width and wire diameter, stapling piston system can be activated or deactivated.

IPC 8 full level  
**B41F 13/66** (2006.01); **B42B 4/02** (2006.01)

CPC (source: EP)  
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