

Title (en)

Method and apparatus for reducing the run-out

Title (de)

Verfahren und vorrichtung zur reduzierung von unrundheit

Title (fr)

Procédé et appareil permettant de réduire les défauts d'ovalisation

Publication

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Application

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Priority

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- IT BO20030449 A 20030729

Abstract (en)

[origin: WO2005011903A2] The invention concerns a method and an apparatus for preparing, for the purposes of machining in order to reduce the run-out, the flange of the hub and bearing assembly designed to support the braking disc and the wheel of a motor vehicle, the assembly being of the type in which the hub (4) passes through the inner races (3, 3') of the bearing, the outer race (1) of which is without flange since it is intended to be pressfitted into a support housing of the vehicle suspension. The method and the apparatus in question are such that, when the assembly (P) is arranged on the support chuck (M) in order to machine with a machine tool the said flange (304) of the hub, using any method of the known type, the outer race (1) of the assembly is clamped by means associated with the said chuck, so as to be subjected to a radial compressive stress of a type and magnitude substantially equal to that to which the said race will be subjected when mounted in the said support housing of the suspension, in order to eliminate all the play initially present in the assembly, so that the latter may be machined for the purposes of run-out, substantially under the same conditions which exist during the final working stage.

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