

Title (en)
Process for preparing a cleaning tablet

Title (de)
Verfahren zur Herstellung von Reinigungsmitteltabletten

Title (fr)
Procédé de fabrication des tablettes détergentes

Publication
EP 1650290 A3 20060517 (EN)

Application
EP 05077105 A 20050919

Priority
• EP 04077811 A 20041013
• EP 05077105 A 20050919

Abstract (en)
[origin: EP1650290A2] A method of preparing a cleaning tablet which has a plurality of discrete regions with different compositions, wherein at least a first region of the tablet is a smooth or semi-solid region and a second region is a solid region of compacted particulate material wherein the method comprises the steps of a)placing a sheet of film over a forming die with at least one cavity; b)forming a recess in the film; c)introducing a fluid composition into the recess to form said first region; d)placing a solid composition on top of the first region to form the second region.

IPC 8 full level
C11D 17/00 (2006.01); **C11D 17/04** (2006.01)

CPC (source: EP)
C11D 17/0073 (2013.01); **C11D 17/044** (2013.01)

Citation (search report)
• [Y] WO 0231099 A1 20020418 - UNILEVER PLC [GB], et al
• [Y] US 4460490 A 19840717 - BARFORD ERIC D [GB], et al
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Designated contracting state (EPC)
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