

Title (en)  
Decorated articles

Title (de)  
Dekorierte Artikel

Title (fr)  
Articles décorés

Publication  
**EP 1652652 A1 20060503 (FR)**

Application  
**EP 04025533 A 20041027**

Priority  
EP 04025533 A 20041027

Abstract (en)  
The procedure for decorating at least one surface (10') of a plastic strip (1) that has been extruded and foamed in a single stage, in which the surface is embossed and printed with transferable ink on a film (11), has the printing carried out at the same time as embossing, using an embossing roller of an elastic material that is heated to the temperature at which the surface of the plastic strip is softened, preferably between 170 and 180 degrees C. The process is carried out by a transporter, an embossing roller (2), a heater (3), and feed and take-up rollers (4, 5) for the inked film (11).

IPC 8 full level  
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CPC (source: EP US)  
**B44F 9/02** (2013.01 - EP US)

Citation (search report)

- [A] US 2404073 A 19460716 - EDWARD KARFIOL, et al
- [AX] US 6272982 B1 20010814 - STAUFFACHER JAMES H [US], et al
- [A] WO 9300219 A1 19930107 - KAYSERSBERG SA [FR]
- [A] EP 0265298 A1 19880427 - BEGHIN SAY SA [FR]
- [A] US 3837275 A 19740924 - MADSEN J

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AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LI LU MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)  
**EP 1652652 A1 20060503**; AT E484375 T1 20101015; CA 2584734 A1 20060504; DE 602005024167 D1 20101125; EP 1827800 A2 20070905; EP 1827800 B1 20101013; RU 2007119640 A 20081210; US 2009130311 A1 20090521; WO 2006045763 A2 20060504; WO 2006045763 A3 20060629

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**EP 04025533 A 20041027**; AT 05801765 T 20051024; CA 2584734 A 20051024; DE 602005024167 T 20051024; EP 05801765 A 20051024; EP 2005055479 W 20051024; RU 2007119640 A 20051024; US 57790105 A 20051024