

Title (en)  
Balance-spring resonator spiral

Title (de)  
Spiralfeder der Resonatorunruh

Title (fr)  
Spiral de résonateur balancier-spiral

Publication  
**EP 1655642 B1 20091007 (FR)**

Application  
**EP 06003086 A 20040202**

Priority  
• EP 04707219 A 20040202  
• EP 03075362 A 20030206  
• EP 06003086 A 20040202

Abstract (en)  
[origin: EP1445670A1] The spring (10) has windings that are made of a single band extending from an inside curve (11) to an outside curve (14). The inside curve is extended by a self blocking washer (17) that allows the spring to be fixed on axis (9) of a balance-wheel. A rectangular section having a non-uniform thickness (e) is presented between an attachment to a center and an attachment to outside. An independent claim is also included for a method of manufacturing a hair-spring from a board in an amorphous or crystalline material.

IPC 8 full level  
**G04B 17/34** (2006.01); **G04B 17/06** (2006.01); **G04D 3/00** (2006.01)

CPC (source: EP KR US)  
**G04B 17/066** (2013.01 - EP KR US); **G04B 17/34** (2013.01 - US); **G04B 17/345** (2013.01 - EP KR US); **G04D 3/0041** (2013.01 - EP KR US); **G04D 3/0069** (2013.01 - EP KR US)

Cited by  
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Designated contracting state (EPC)  
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**EP 1445670 A1 20040811**; AT E486304 T1 20101115; CN 100435044 C 20081119; CN 1745341 A 20060308; DE 602004023518 D1 20091119; DE 602004029762 D1 20101209; EP 1593004 A2 20051109; EP 1593004 B1 20101027; EP 1655642 A2 20060510; EP 1655642 A3 20060927; EP 1655642 B1 20091007; EP 2175328 A2 20100414; EP 2175328 A3 20110330; EP 2175328 B1 20140730; HK 1084737 A1 20060804; JP 2006516718 A 20060706; JP 2013015534 A 20130124; JP 5122073 B2 20130116; JP 5389999 B2 20140115; KR 20050098881 A 20051012; TW 200426547 A 20041201; US 10444706 B2 20191015; US 2006055097 A1 20060316; US 2015277382 A1 20151001; US 2019107809 A1 20190411; WO 2004070476 A2 20040819; WO 2004070476 A3 20041223

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