

Title (en)  
Method and apparatus for varnishing work pieces

Title (de)  
Verfahren und Vorrichtung zum Lackieren von Werkstücken

Title (fr)  
Procédé et dispositif pour vernir des pièces

Publication  
**EP 1658904 A1 20060524 (DE)**

Application  
**EP 05025072 A 20051116**

Priority  
DE 102004055458 A 20041117

Abstract (en)  
The method for the lacquering of workpieces (6) entails electro-dip coating the workpiece and lacquering it afterwards. After the electro-dip coating the workpiece is rinsed, and after rinsing, air-blasted. After the lacquering the workpiece may be fired. An independent claim is included for a system for the carrying out the aforesaid method comprising an electro-dip coating bath (1), a coating booth (4), a rinsing unit (2,3), an air blast unit, and an enamelling oven (5).

IPC 8 full level  
**B05D 1/18** (2006.01); **B05C 3/02** (2006.01); **B05D 1/36** (2006.01); **B05D 7/00** (2006.01); **B05D 7/14** (2006.01)

CPC (source: EP)  
**B05D 7/542** (2013.01); **C25D 13/22** (2013.01); **B05D 1/007** (2013.01); **B05D 2202/00** (2013.01)

Citation (search report)

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