

Title (en)

METHOD AND DEVICE FOR PRODUCING (CIGARETTE) PACKETS

Title (de)

VERFAHREN UND VORRICHTUNG ZUM HERSTELLEN VON (ZIGARETTEN-) PACKUNGEN

Title (fr)

PROCEDE ET DISPOSITIF POUR PRODUIRE DES PAQUETS (DE CIGARETTES)

Publication

**EP 1663790 B1 20140507 (DE)**

Application

**EP 04764884 A 20040907**

Priority

- EP 2004009937 W 20040907
- DE 10344675 A 20030925

Abstract (en)

[origin: DE10344675A1] Cigarette packaging manufacturing method in which at least a pre-cut folded part or coupon is to be added to each packet. The coupons are produced in a coupon manufacturer (16) and at its output formed into stacks in a storage magazine. The coupons are marked according to their intended final use, especially with a barcode, and a magazine is then transferred to a packer (13) for combining the coupons with the cigarette packets. An independent claim is made for a device for handling additions e.g. coupons or tax stamps in a cigarette packaging machine.

IPC 8 full level

**B65B 19/22** (2006.01); **B65B 61/26** (2006.01); **B65C 9/18** (2006.01)

CPC (source: EP US)

**B65B 19/22** (2013.01 - EP US); **B65B 61/26** (2013.01 - EP US); **B65C 9/1869** (2013.01 - EP US)

Cited by

WO2023011899A3

Designated contracting state (EPC)

DE GB IT

DOCDB simple family (publication)

**DE 10344675 A1 20050414**; EP 1663790 A2 20060607; EP 1663790 B1 20140507; JP 2007506621 A 20070322; JP 4688807 B2 20110525; US 2007028934 A1 20070208; US 7591120 B2 20090922; WO 2005037651 A2 20050428; WO 2005037651 A3 20050623

DOCDB simple family (application)

**DE 10344675 A 20030925**; EP 04764884 A 20040907; EP 2004009937 W 20040907; JP 2006527300 A 20040907; US 59520204 A 20040907