

Title (en)

Desulfurisation process of a hydrocarbon fraction using a simulated moving bed

Title (de)

Verfahren zur Entschwefelung einer Kohlenwasserstofffraktion mit einem simuliertem Wanderbett

Title (fr)

Procédé de désulfuration d'une coupe hydrocarbonée en lit mobile simulé

Publication

**EP 1666568 A1 20060607 (FR)**

Application

**EP 05292374 A 20051108**

Priority

FR 0412415 A 20041123

Abstract (en)

The desulfurization of a hydrocarbon feed with a boiling range of 150-450[deg]C and a sulfur content of up to 3% comprises adsorbing sulfur compounds from the feed in an adsorption column that acts as a simulated moving bed, distilling the raffinate to produce a desulfurized gas oil stream and a desorbent recycle stream for the adsorption column, and distilling the extract to produce a sulfur-containing impurity stream and a desorbent recycle stream for the adsorption column. The desulfurization of a hydrocarbon feed with a boiling range of 150-450[deg]C and a sulfur content of up to 3% comprises adsorbing sulfur compounds from the feed (1) in an adsorption column (2) that acts as a simulated moving bed and comprises several adsorbent beds with different selectivities for sulfurized and unsulfurized hydrocarbons and comprises a first zone between an inlet for desorbent (9b) and an outlet for extract (4), a second zone between the extract outlet and feed inlet, a third zone between the feed inlet and an outlet for raffinate (3) and a fourth zone between the raffinate outlet and the desorbent inlet, distilling the raffinate in a distillation column (5) to produce a desulfurized gas oil stream (8) and a desorbent recycle stream (9) for the adsorption column, and distilling the extract in a distillation column (6) to produce a sulfur-containing impurity stream (10) and a desorbent recycle stream (11) for the adsorption column.

IPC 8 full level

**C10G 25/08** (2006.01)

CPC (source: EP KR US)

**C10G 25/08** (2013.01 - EP US); **C10G 65/02** (2013.01 - KR)

Citation (applicant)

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- US 5454933 A 19951003 - SAVAGE DAVID W [US], et al
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Citation (search report)

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- [DY] US 5454933 A 19951003 - SAVAGE DAVID W [US], et al
- [A] EP 1454976 A1 20040908 - INST FRANCAIS DU PETROLE [FR]
- [X] US 2985589 A 19610523 - BROUGHTON DONALD B, et al
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