

Title (en)  
Detergent tablet

Title (de)  
Wasch- und Reinigungsmitteltablette

Title (fr)  
Comprimé détergent

Publication  
**EP 1669438 B1 20071017 (EN)**

Application  
**EP 05077550 A 20051109**

Priority  
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Abstract (en)  
[origin: EP1669438A1] A method of preparing a cleaning tablet which comprises a plurality of discrete regions with different compositions, wherein at least a first region of the tablet is a solid region of compacted particulate material and a second region is a smooth region, wherein the method comprises the steps of a)providing a solid region of compacted particulate material thereby forming the first region; b) fitting tightly an outer sleeve around the periphery of the first region wherein said sleeve extends above the surface area of the first region thereby forming a mould; c)introducing a fluid composition into the mould to form the second region; d) solidifying said second region and optionally removing said sleeve.

IPC 8 full level  
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CPC (source: EP)  
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Cited by  
US9249380B2; WO2017013161A1; US10959931B2; US11596587B2; US11920106B2; US9924863B2; WO2017013162A1; WO2021214408A1; DE102010051226A1; WO2012069895A1; US9493731B2; WO2020120182A1

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