

Title (en)

METHOD FOR MANUFACTURING A BRUSH LAMEL AND A CORRESPONDING BRUSH LAMEL

Title (de)

VERFAHREN ZUR HERSTELLUNG EINER BÜRSTENLAMELLE UND ENTSPRECHENDE BÜRSTENLAMELLE

Title (fr)

PROCEDE DE PRODUCTION D'UN DISQUE DE BROSSAGE, ET DISQUE DE BROSSAGE CORRESPONDANT

Publication

EP 1681959 B1 20090812 (EN)

Application

EP 04791434 A 20041007

Priority

- FI 2004050142 W 20041007
- FI 20031485 A 20031013

Abstract (en)

[origin: WO2005034678A1] The invention relates to a method for manufacturing a tuft-type brush lamel (10). The brush lamel (10) is intended to be used in a sweeping machine, and is formed of separate brush tufts (13) formed from brush filaments (16), which are attached to a hub piece (11). The brush lamel (10) is manufactured using a moulding process, in which the brush filaments (16) and the moulding mass (30) are brought between mould halves (17.1, 17.2), which, when the mould halves (17.1, 17.2) are pressed together, the hub piece (11), to which the bristle tufts (13) are attached, is formed from the moulding mass (30), and which bristles tufts (13) are preferably formed when the mould halves (17.1, 17.2) are pressed together. In addition, the invention also relates to a brush lamel manufactured according to the method.

IPC 8 full level

A46D 3/04 (2006.01); **A46B 3/04** (2006.01); **A46B 13/00** (2006.01); **A46D 3/00** (2006.01); **A46B 5/06** (2006.01)

IPC 8 main group level

A46D (2006.01)

CPC (source: EP)

A46B 3/04 (2013.01); **A46B 13/003** (2013.01); **A46D 3/005** (2013.01); **A46B 5/06** (2013.01)

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LI LU MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)

WO 2005034678 A1 20050421; AT E439062 T1 20090815; DE 602004022577 D1 20090924; DK 1681959 T3 20091109; EP 1681959 A1 20060726; EP 1681959 B1 20090812; ES 2329139 T3 20091123; FI 20031485 A0 20031013; PL 1681959 T3 20100129; RU 2006116486 A 20071127; RU 2344736 C2 20090127

DOCDB simple family (application)

FI 2004050142 W 20041007; AT 04791434 T 20041007; DE 602004022577 T 20041007; DK 04791434 T 20041007; EP 04791434 A 20041007; ES 04791434 T 20041007; FI 20031485 A 20031013; PL 04791434 T 20041007; RU 2006116486 A 20041007