

Title (en)  
STEEL WIRE FOR COLD FORGING HAVING EXCELLENT LOW TEMPERATURE IMPACT PROPERTIES AND METHOD OF PRODUCING SAME

Title (de)  
STAHLDRAHT ZUM KALTSCHMIEDEN MIT HERVORRAGENDEN KÄLTESCHLAGEIGENSCHAFTEN UND HERSTELLUNGSVERFAHREN DAFÜR

Title (fr)  
FIL D'ACIER POUR FORGEAGE A FROID PRESENTANT D'EXCELLENTES PROPRIETES D'IMPACT A FAIBLE TEMPERATURE ET PROCEDE DE PRODUCTION ASSOCIE

Publication  
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Application  
**EP 04820547 A 20041129**

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Abstract (en)  
[origin: US2007006947A1] Disclosed is a steel wire for cold forging, which has excellent low temperature impact properties, and a method of producing the same. The steel wire consists of 0.10-0.40 wt % C, 1.0 wt % or less of Si, 0.30-2.0 wt % Mn, 0.03 wt % or less of P, 0.03 wt % or less of S, and the balance of Fe and impurities. The steel wire has an austenite grain size of 5-20  $\mu\text{m}$ , impact absorption energy of 60 J/cm<sup>2</sup> or more at -40° C., and tensile strength of 70-130 kgf/mm<sup>2</sup>. A steel material for cold forming according to the present invention has impact toughness that is greatly superior to a conventional spheroidized material or non-heat treated steel at a low temperature of -40° C.

IPC 8 full level  
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