

Title (en)

METHOD OF PRODUCING A BRAKING ELEMENT, SUCH AS A BRAKE DISC OR DRUM, AND CORRESPONDING VEHICLE, BRAKING ELEMENT CASTING MODEL, CORE AND MOULD

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES BREMSELEMENTS, WIE EINE BREMSSCHEIBE ODER -TROMMEL, UND ENTSPRECHENDES FAHRZEUG, ENTSPRECHENDES BREMSELEMENTGIESSMODELL, ENTSPRECHENDER KERN UND ENTSPRECHENDE FORM

Title (fr)

PROCEDE DE FABRICATION D'UN ORGANE DE FREINAGE, TEL QU'UN DISQUE OU UN TAMBOUR DE FREIN, MODELE DE COULEE, NOYAU, MOULE, ORGANE DE FREINAGE ET VEHICULE CORRESPONDANTS

Publication

**EP 1700051 A1 20060913 (FR)**

Application

**EP 04816438 A 20041217**

Priority

- FR 2004003305 W 20041217
- FR 0315516 A 20031229

Abstract (en)

[origin: FR2864596A1] The method involves molding a braking unit with an opening for passage of screw intended to tighten the braking unit between a wheel and a hub of a motor vehicle, while assuring eventual presence of flashes in zones of opening. The opening has diameter greater than diameter of screw of the wheels. A recess is formed on the braking unit. Independent claims are also included for the following: (A) a casting model for molding a braking unit (B) a core intended to cooperate with the casting model (C) a mold for manufacturing a shell of the casting model (D) a mold for manufacturing core (E) a motor vehicle comprising a braking unit.

IPC 8 full level

**B22C 7/00** (2006.01); **B22C 9/22** (2006.01); **F16D 65/12** (2006.01)

CPC (source: EP)

**B22C 7/00** (2013.01); **B22C 9/22** (2013.01); **F16D 65/12** (2013.01); **F16D 2250/0007** (2013.01); **F16D 2250/0015** (2013.01)

Citation (search report)

See references of WO 2005073585A1

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)

**FR 2864596 A1 20050701; FR 2864596 B1 20060331;** BR PI0417702 A 20070320; EP 1700051 A1 20060913; WO 2005073585 A1 20050811

DOCDB simple family (application)

**FR 0315516 A 20031229;** BR PI0417702 A 20041217; EP 04816438 A 20041217; FR 2004003305 W 20041217