

Title (en)

Method and apparatus for stacking groups of packages

Title (de)

Verfahren und Vorrichtung zum Bilden von Packungsgruppen

Title (fr)

Procédé et dispositif pour empiler des groupes d'emballages

Publication

EP 1702846 B1 20080618 (DE)

Application

EP 06002223 A 20060203

Priority

DE 102005013111 A 20050318

Abstract (en)

[origin: EP1702846A1] The method involves holding of subgroups (13) which are consecutively displaced back and forth on a conveyor e.g. discarded on a packing jack (14) and packings (11) released by this lying into a formation from side by side or above each other. The packing jack lifts subgroups upwards corresponding to a dimension or a height of a packing and are inserted in the formation of the packing groups or in a packing tower (17). When the packings in packing group attain a corresponding number in the packing tower the packing jack is halted. The packing group (10) is then demanded from the packing tower.

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