

Title (en)

Method and apparatus for stacking groups of packages

Title (de)

Verfahren und Vorrichtung zum Bilden von Packungsgruppen

Title (fr)

Procédé et dispositif pour empiler des groupes d'emballages

Publication

**EP 1702846 B1 20080618 (DE)**

Application

**EP 06002223 A 20060203**

Priority

DE 102005013111 A 20050318

Abstract (en)

[origin: EP1702846A1] The method involves holding of subgroups (13) which are consecutively displaced back and forth on a conveyor e.g. discarded on a packing jack (14) and packings (11) released by this lying into a formation from side by side or above each other. The packing jack lifts subgroups upwards corresponding to a dimension or a height of a packing and are inserted in the formation of the packing groups or in a packing tower (17). When the packings in packing group attain a corresponding number in the packing tower the packing jack is halted. The packing group (10) is then demanded from the packing tower.

IPC 8 full level

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CPC (source: EP)

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