

Title (en)

HOT FLOW FORMING AND BENDING METHOD, AND DEVICE FOR CARRYING OUT SAID METHOD

Title (de)

VERFAHREN ZUM WARMFLIESSFORMBIEGEN UND EINE VORRICHTUNG ZUR AUSÜBUNG DES VERFAHRENS

Title (fr)

PROCEDE DE FORMAGE ET DE PLIAGE PAR FLUAGE A CHAUD ET DISPOSITIF POUR REALISER CE PROCEDE

Publication

EP 1706228 B1 20070725 (DE)

Application

EP 05700800 A 20050111

Priority

- EP 2005000162 W 20050111
- DE 102004003682 A 20040124

Abstract (en)

[origin: WO2005070581A1] Disclosed is a method for hot flow forming and bending closed, half-open, and open profiled members. Said method uses a bending machine comprising at least two rollers (17, 18) which are disposed across from each other in the feeding direction of the bending profiled member and behind which at least one milling roller (14) and an opposite central roller (11) are arranged at an axial distance in the feeding direction, said at least one milling roller (14) and central roller (11) jointly embodying a roll bending zone for the profiled member that is to be shaped. At least one bending roller (13) which can be moved against and away from the profiled member that is to be bent is arranged at the discharge end. In order to be able to shape thin-walled and sensitive open, half-open, and closed profiled members, at least the rollers (11, 14) located in the roll bending zone are heated.

IPC 8 full level

B21D 9/10 (2006.01); **B21D 7/16** (2006.01); **B21D 9/03** (2006.01); **B21D 9/18** (2006.01)

CPC (source: EP KR)

B21D 7/16 (2013.01 - KR); **B21D 9/03** (2013.01 - EP); **B21D 9/10** (2013.01 - EP KR); **B21D 9/18** (2013.01 - KR)

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)

WO 2005070581 A1 20050804; AT E367875 T1 20070815; CA 2553738 A1 20050804; CN 1909991 A 20070207; DE 102004003682 A1 20050811; DE 502005001095 D1 20070906; EP 1706228 A1 20061004; EP 1706228 B1 20070725; JP 2007518571 A 20070712; KR 20060126790 A 20061208; MX PA06008166 A 20070130; RU 2006130467 A 20080227

DOCDB simple family (application)

EP 2005000162 W 20050111; AT 05700800 T 20050111; CA 2553738 A 20050111; CN 200580003084 A 20050111; DE 102004003682 A 20040124; DE 502005001095 T 20050111; EP 05700800 A 20050111; JP 2006549960 A 20050111; KR 20067017094 A 20060824; MX PA06008166 A 20050111; RU 2006130467 A 20050111