

Title (en)  
PROCESS FOR MANUFACTURING PANELS OF MINERAL WOOL

Title (de)  
VERFAHREN ZUR HERSTELLUNG VON MINERALFASERPLATTEN

Title (fr)  
PROCEDE DE FABRICATION DE PANNEAUX DE LAINE MINERALE

Publication  
**EP 1709132 B1 20080521 (EN)**

Application  
**EP 05701042 A 20050119**

Priority  
• EP 2005000488 W 20050119  
• PL 36445204 A 20040119  
• PL 36631904 A 20040316

Abstract (en)  
[origin: WO2005068574A1] The present invention relates to a process for manufacturing panels of lamellar mineral wool, for use as sound, thermal and fireproof insulation of external walls of buildings, as well as ceilings of garages over which heated rooms are located. In the invention elements are bonded together using a hot melt adhesive. Preferably the elements are formed by cutting a web of mineral fibre, preferably of high thickness such as about 20 cm, transversely, rotating the elements by 90° and bonding them at their largest surfaces. Preferably the hot melt and adhesive is a polyolefin-based hot melt adhesive having melting point about 100°C and viscosity at 170°C of from 2600 to 3000 mPa.s.

IPC 8 full level  
**C09J 123/20** (2006.01); **C08K 7/04** (2006.01); **D04H 13/00** (2006.01); **E04B 1/76** (2006.01); **E04D 13/16** (2006.01)

CPC (source: EP)  
**D04H 1/4209** (2013.01); **D04H 1/4218** (2013.01); **D04H 1/593** (2013.01)

Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU MC NL PL PT RO SE SI SK TR

Designated extension state (EPC)  
HR

DOCDB simple family (publication)  
**WO 2005068574 A1 20050728**; AT E396242 T1 20080615; DE 602005006971 D1 20080703; DK 1709132 T3 20080929; DK 1709132 T4 20150720; EA 013721 B1 20100630; EA 200601349 A1 20070227; EP 1709132 A1 20061011; EP 1709132 B1 20080521; EP 1709132 B2 20150429; HR P20080386 T3 20080930; HR P20080386 T4 20150717; NO 20063505 L 20060818; PL 1709132 T3 20081231; PL 1709132 T5 20160630; SI 1709132 T1 20090430; SI 1709132 T2 20150831

DOCDB simple family (application)  
**EP 2005000488 W 20050119**; AT 05701042 T 20050119; DE 602005006971 T 20050119; DK 05701042 T 20050119; EA 200601349 A 20050119; EP 05701042 A 20050119; HR P20080386 T 20080808; NO 20063505 A 20060801; PL 05701042 T 20050119; SI 200530361 T 20050119