

Title (en)

METAL TUBE FOR USE IN CARBURIZING GAS ATMOSPHERE

Title (de)

METALLROHR ZUR VERWENDUNG IN AUFKOHLUNGSGASATMOSPHERE

Title (fr)

TUBE EN METAL DESTINE A ETRE UTILISE DANS UNE ATMOSPHERE DE GAZ DE CEMENTATION

Publication

EP 1717330 A1 20061102 (EN)

Application

EP 05709298 A 20050125

Priority

- JP 2005000892 W 20050125
- JP 2004035261 A 20040212
- JP 2004035262 A 20040212

Abstract (en)

A metal tube having the ability to protect against carburizing gas and having improved resistance to metal dusting, to carburization, and to coking has a Cu-enriched layer with a Cu concentration of at least 0.1 atomic percent and a thickness of at least 0.3 nm in a surface region of the metal tube. The alloy composition of the base metal of the metal tube contains, in mass percent, Cr: 15 - 35%, Ni: 30 - 75%, Al: 0.001 - 10%, and Cu: 0.01 - 10%. An oxide scale comprising predominantly Cr with a Cr content of at least 50% or an oxide scale comprising predominantly Cr and Al with a total content of Cr + Al of at least 50% may further be provided on the outer side of the Cu-enriched layer, and between this oxide scale and the Cu-enriched layer, a second oxide scale comprising predominantly Si with an Si content of at least 50% may be provided.

IPC 8 full level

C21D 1/26 (2006.01); **C21D 8/10** (2006.01); **C21D 9/08** (2006.01); **C22C 19/05** (2006.01); **C22C 38/00** (2006.01); **C22C 38/16** (2006.01); **C22C 38/58** (2006.01); **C23C 28/00** (2006.01); **C23F 15/00** (2006.01)

CPC (source: EP)

C21D 1/26 (2013.01); **C21D 8/105** (2013.01); **C22C 19/058** (2013.01); **C22C 30/00** (2013.01); **C23C 28/321** (2013.01); **C23C 28/325** (2013.01); **C23C 28/345** (2013.01); **C23F 15/00** (2013.01)

Cited by

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Designated contracting state (EPC)

DE DK FR GB NL SE

DOCDB simple family (publication)

EP 1717330 A1 20061102; **EP 1717330 A4 20120321**; **EP 1717330 B1 20180613**; CA 2556128 A1 20050825; DK 1717330 T3 20180924; JP WO2005078148 A1 20071018; WO 2005078148 A1 20050825

DOCDB simple family (application)

EP 05709298 A 20050125; CA 2556128 A 20050125; DK 05709298 T 20050125; JP 2005000892 W 20050125; JP 2005517917 A 20050125