

Title (en)  
Process for manufacturing a flooring panel

Title (de)  
Verfahren zum Herstellen eines Fußbodenpanneels

Title (fr)  
Procédé de fabrication d'un panneau de plancher

Publication  
**EP 1719596 B1 20081224 (DE)**

Application  
**EP 05009850 A 20050504**

Priority  
EP 05009850 A 20050504

Abstract (en)  
[origin: EP1719596A1] The method involves having a core consisting of a fiber material, preferably MDF- or HDF plate. One part of the panel (1) is cut by laser. The laser cut partly runs by a core (4) made of synthetic material. A layer (3) containing a panel (2) has the laser cut providing an edge. The laser cut runs by the layer and partly into the core. An independent claim is included for a floor board.

IPC 8 full level  
**B27M 3/04** (2006.01); **B27M 1/08** (2006.01); **E04F 15/02** (2006.01)

CPC (source: EP US)  
**B27M 1/08** (2013.01 - EP US); **B27M 3/04** (2013.01 - EP US); **E04F 15/02038** (2013.01 - EP US); **E04F 15/04** (2013.01 - EP US);  
**E04F 2201/0115** (2013.01 - EP US); **E04F 2201/026** (2013.01 - EP US)

Cited by  
US8056236B2; US8591786B2; EP2789436A1; EP1790447B1

Designated contracting state (EPC)  
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PL 1719596 T3 20090630; PT 1719596 E 20090401; SI 1719596 T1 20090630; US 2009101236 A1 20090423; US 8082959 B2 20111227;  
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PT 05009850 T 20050504; SI 200530633 T 20050504; US 81733206 A 20060504