

Title (en)

METHOD FOR PRODUCING A HEAT EXCHANGER PARTITION WITH AN ARMOR-PLATING, AND A HEAT EXCHANGER PARTITION

Title (de)

VERFAHREN ZUR HERSTELLUNG EINER WÄRMETAUSCHER-TRENNWAND MIT EINER AUFPANZERUNG UND WÄRMETAUSCHER-TRENNWAND

Title (fr)

PROCEDE POUR PRODUIRE UNE PAROI DE SEPARATION POUR UN ECHANGEUR THERMIQUE COMPRENANT UNE ARMATURE ET PAROI DE SEPARATION POUR ECHANGEUR THERMIQUE

Publication

EP 1722917 A1 20061122 (DE)

Application

EP 05715052 A 20050304

Priority

- DE 2005000366 W 20050304
- DE 102004009380 A 20040309
- DE 102004056619 A 20041124

Abstract (en)

[origin: WO2005087426A1] The invention relates to a method for producing a heat exchanger partition (1) between a heating space and a heat exchanging medium, particularly for installing in the heating chambers of refuse incineration plants. The heat exchanger partition is comprised of a supporting element (2) made of basic steel that, on its surface facing the heating space, is provided with an armor plating consisting of corrosion-resistant special steel. The invention also relates to a heat exchanger partition (1) that is armor-plated according to the aforementioned method. In order to provide a more cost-effective method and to reduce the introduction of heat, the invention provides that: a strip-shaped material (3) serves as the armor-plating; the strip material (3) is continuously applied in strips to the supporting element (2), and; during the application process, the strip material (3) is welded via its contact surface (4) onto the supporting element (2).

IPC 8 full level

B23K 26/08 (2006.01); **B21C 37/12** (2006.01); **B23K 26/30** (2006.01); **B23K 31/02** (2006.01); **F28F 19/06** (2006.01)

CPC (source: EP)

B21C 37/123 (2013.01); **B23K 26/302** (2015.10); **B23K 31/025** (2013.01); **F28F 19/06** (2013.01); **B23K 2101/06** (2018.07);
B23K 2103/04 (2018.07); **B23K 2103/05** (2018.07); **B23K 2103/18** (2018.07)

Citation (search report)

See references of WO 2005087426A1

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)

WO 2005087426 A1 20050922; EP 1722917 A1 20061122

DOCDB simple family (application)

DE 2005000366 W 20050304; EP 05715052 A 20050304