

Title (en)
A burr shearing device

Title (de)
Vorrichtung zum Entgraten

Title (fr)
Dispositif à ébarber

Publication
EP 1726378 A1 20061129 (EN)

Application
EP 05106498 A 20050714

Priority
IT BS20050062 A 20050527

Abstract (en)
The present invention relates to a device for shearing the burrs of a semi-finished part for obtaining a sheared part. The device comprises a fixed matrix die (2) and a punch (4) moved by a cylinder (9). The matrix die is arranged above the punch. Moreover, both the matrix die (2) and the punch (4) exhibit an opening for loading the semi-finished part, so as to load also asymmetric parts, through a robot arm controlled so as to load the matrix die or the punch based on the exposed face of the semi-finished part.

IPC 8 full level
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B21J 5/002 (2013.01); **B21J 5/02** (2013.01); **B21J 13/10** (2013.01); **B22D 31/002** (2013.01)

Citation (search report)
• [XD] US 4665785 A 19870519 - THURNER HELMUT [DE]
• [XD] US 3554065 A 19710112 - KUNZ OTTO
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CN105150268A; CN105171822A

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AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU LV MC NL PL PT RO SE SI SK TR

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