

Title (en)

SOLDER FOIL FOR SOLDERING PARTS, PARTICULARLY PLATES OF HEAT EXCHANGERS

Title (de)

LOTFOLIEN ZUM LÖTEN VON BAUTEILEN, INSBESONDERE PLATTEN VON WÄRMEÜBERTRAGERN

Title (fr)

PELLICULES A BRASER POUR LE BRASAGE D'ELEMENTS CONSTITUTIFS, NOTAMMENT DE PLAQUES D'ECHANGEURS DE CHALEUR

Publication

**EP 1729913 A1 20061213 (DE)**

Application

**EP 05715691 A 20050303**

Priority

- EP 2005002236 W 20050303
- DE 102004013688 A 20040318

Abstract (en)

[origin: WO2005092562A1] The invention relates to a solder film for soldering parts, particularly plates of heat exchangers. To this end, the solder foil has a defined contour adapted to the parts to be soldered. According to the invention, the solder foil (12) can be produced as a part of a strip (11) of individual foils (12) connected to one another by material bridges (13).

IPC 8 full level

**B23K 35/02** (2006.01); **B23K 1/00** (2006.01); **B23K 3/06** (2006.01)

CPC (source: EP US)

**B23K 1/0012** (2013.01 - EP US); **B23K 3/0623** (2013.01 - EP US); **F28F 2275/04** (2013.01 - EP US)

Citation (search report)

See references of WO 2005092562A1

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)

**DE 102004013688 A1 20051006**; EP 1729913 A1 20061213; JP 2007529318 A 20071025; US 2008128474 A1 20080605; WO 2005092562 A1 20051006

DOCDB simple family (application)

**DE 102004013688 A 20040318**; EP 05715691 A 20050303; EP 2005002236 W 20050303; JP 2007503225 A 20050303; US 59258405 A 20050303