

Title (en)  
METHOD FOR POSITIONING SHEETS OF GLASS IN A VERTICAL ASSEMBLY AND PRESS DEVICE FOR INSULATING GLASS PANES

Title (de)  
VERFAHREN ZUM POSITIONIEREN VON GLASTAFELN IN EINER VERTIKALEN ZUSAMMENBAU- UND PRESSVORRICHTUNG FÜR ISOLIERGLASSCHEIBEN

Title (fr)  
PROCEDE DE POSITIONNEMENT DE PLAQUES DE VERRE DANS UN DISPOSITIF VERTICAL D'ASSEMBLAGE ET DE COMPRESSION DE VITRES EN VERRE ISOLANT

Publication  
**EP 1730378 A2 20061213 (DE)**

Application  
**EP 05707604 A 20050224**

Priority  
• EP 2005001929 W 20050224  
• DE 102004009858 A 20040225

Abstract (en)  
[origin: WO2005080734A2] The invention relates to a method and a device for positioning pairs of opposing glass sheets (24, 25) in a vertical assembly and press device for insulating glass panes, said device forming part of a production line for said panes. To produce a pane of this type, a first glass sheet (24) and a second glass sheet (25) that comprises a spacer (27) are fed to the assembly and press device in a vertical position on a horizontal conveyor, supported against an inclined first support unit (1, 31). Said assembly and press device comprises a sub-assembly of two press plates (1a, 2a), which can be transferred from a first position, in which they are inclined in opposite directions, into a second position, in which they are parallel, by means of the following steps: (a) transport of the first glass sheet (24) that is supported against the first support unit (1, 31) on a first section (20) of the horizontal conveyor until it reaches a predetermined position, in which it is immobilised; (b) the first glass sheet (24) is displaced transversally to the transport direction of the horizontal conveyor into a position lying opposite the first position, in which it is supported vertically on the horizontal conveyor against a second support unit (2, 32), which is inclined in the opposite direction to that of the first support unit (1, 31); (c) transport of the second glass sheet (25) that is supported against the first support unit (1, 31) into the first position; (d) simultaneous transport of the first and second sheets (24, 25), supported against their respective support unit (1, 2, 31, 32), on a second section (30) of the horizontal conveyor, which can be driven independently of the first section (20) of the horizontal conveyor, into a predetermined second position; (e) steps (a) to (d) are repeated at least once for glass sheets that are designed for the assembly of at least one additional insulating glass pane; (f) simultaneous transport of the pair of glass sheets (24, 25) on the second section (30) of the horizontal conveyor into the open assembly and press device, which comprises a third section (40) of the horizontal conveyor, said section being driven independently of the second section (30) of the horizontal conveyor; (g) immobilisation of the pair of glass sheets (24, 25) in the assembly and press device.

IPC 8 full level  
**E06B 3/673** (2006.01)

CPC (source: EP US)  
**E06B 3/67386** (2013.01 - EP US); **E06B 3/6775** (2013.01 - EP US); **E06B 3/67365** (2013.01 - EP US); **E06B 3/67369** (2013.01 - EP US); **E06B 3/67382** (2013.01 - EP US)

Citation (search report)  
See references of WO 2005080734A2

Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)  
**WO 2005080734 A2 20050901**; **WO 2005080734 A3 20051110**; AT E473345 T1 20100715; CA 2555828 A1 20050901; CA 2555828 C 20120731; DE 102004009858 A1 20050922; DE 102004009858 B4 20060504; DE 502005009863 D1 20100819; EP 1730378 A2 20061213; EP 1730378 B1 20100707; US 2007175733 A1 20070802; US 7785432 B2 20100831

DOCDB simple family (application)  
**EP 2005001929 W 20050224**; AT 05707604 T 20050224; CA 2555828 A 20050224; DE 102004009858 A 20040225; DE 502005009863 T 20050224; EP 05707604 A 20050224; US 59083605 A 20050224