

Title (en)

Method for fabricating a gutter bracket produced from a wire-shaped material with round section and gutter bracket

Title (de)

Verfahren zur Herstellung eines Rinnenhalters für eine Dachrinne erzeugt von einem drahtförmigen Metallprofil mit rundem Querschnitt und Rinnenhalter

Title (fr)

Procédé de fabrication d'un crochet de gouttière généré à partir d'un matériel filiforme avec section circulaire et crochet de gouttière

Publication

EP 1731240 B1 20090923 (DE)

Application

EP 06008986 A 20060429

Priority

DE 102005026146 A 20050606

Abstract (en)

[origin: EP1731240A1] The method involves using a semi-finished product as a wire-shaped metal section having a round cross-section. The metal section is rolled in a w-shaped flat profile in a cross section of a gutter bracket (1), and the side grooves running in the longitudinal direction of the bracket are rolled-in. A middle groove (11) running in the longitudinal direction is rolled in the flat sides lying opposite to one another. An independent claim is also included for a gutter bracket for an eaves gutter, comprising a metal section.

IPC 8 full level

B21D 53/36 (2006.01); **E04D 13/072** (2006.01)

CPC (source: EP)

B21D 53/36 (2013.01); **E04D 13/0722** (2013.01)

Cited by

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DOCDB simple family (publication)

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