

Title (en)  
Process and apparatus for the production of newspapers

Title (de)  
Verfahren und Vorrichtung zur Herstellung von Zeitungen

Title (fr)  
Procédé et système pour la production de journaux

Publication  
**EP 1733988 A1 20061220 (DE)**

Application  
**EP 05012962 A 20050616**

Priority  
EP 05012962 A 20050616

Abstract (en)  
The method involves laying out sheets on top of each other in a collecting station (8) and folding booklets in a transverse folding station. The sheets are connected with each other and the booklets are stuck into one another in another collecting station. Side edge and longitudinal cutting, folding, booklet and the latter collecting stations are deactivated based on format and/or composition of a newspaper in case-by-case manner. An independent claim is also included for a device for execution of a method of producing a newspaper.

IPC 8 full level  
**B65H 45/28** (2006.01); **B41F 13/58** (2006.01); **B41F 13/60** (2006.01); **B42C 19/06** (2006.01)

CPC (source: EP US)  
**B41F 13/56** (2013.01 - EP US); **B41F 13/60** (2013.01 - EP US); **B42C 19/06** (2013.01 - EP US); **B65H 29/51** (2013.01 - EP US); **B65H 45/28** (2013.01 - EP US)

Citation (search report)

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Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU MC NL PL PT RO SE SI SK TR

Designated extension state (EPC)  
AL BA HR LV MK YU

DOCDB simple family (publication)  
**EP 1733988 A1 20061220; EP 1733988 B1 20080416**; AT E392385 T1 20080515; AU 2006202529 A1 20070111; AU 2006202529 B2 20110331; CN 1944073 A 20070411; CN 1944073 B 20100512; DE 502005003741 D1 20080529; ES 2303975 T3 20080901; JP 2007015859 A 20070125; JP 5155528 B2 20130306; PL 1733988 T3 20080930; PT 1733988 E 20080619; US 2006288891 A1 20061228; US 7631857 B2 20091215

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**EP 05012962 A 20050616**; AT 05012962 T 20050616; AU 2006202529 A 20060614; CN 200610137195 A 20060616; DE 502005003741 T 20050616; ES 05012962 T 20050616; JP 2006165019 A 20060614; PL 05012962 T 20050616; PT 05012962 T 20050616; US 44972706 A 20060609