

Title (en)

Method for manufacturing a manhole

Title (de)

Verfahren zur Herstellung eines Schachtunterteils

Title (fr)

Procédé de fabrication d'un regard

Publication

**EP 1741532 B1 20130116 (DE)**

Application

**EP 06013902 A 20060705**

Priority

DE 102005032323 A 20050708

Abstract (en)

[origin: EP1741532A2] In a process to cast a prefabricated concrete section of drainage channel or culvert, the section is cast around a re-usable form (12, 14, 16) whose central section bears a plug (18) under a cover of the required drain profile (22). Prior to casting with concrete the form inner face is covered by a silicon separation medium.

IPC 8 full level

**B28B 7/16** (2006.01); **B28B 7/38** (2006.01); **B28B 19/00** (2006.01); **E03F 5/02** (2006.01)

CPC (source: EP)

**B28B 7/168** (2013.01); **B28B 7/38** (2013.01); **B28B 19/0038** (2013.01); **B28B 19/0046** (2013.01)

Citation (examination)

EP 0755760 A2 19970129 - VARVAROUSSIS KONSTANTIN [DE]

Cited by

DE102014211030A1; WO2014167135A1; CN110978256A; US10603818B2; DE102013206616A1; US10195763B2

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