

Title (en)

Method for storing rolls of material

Title (de)

Verfahren zur Lagerung von Materialrollen

Title (fr)

Procédé pour le stockage de rouleaux de matériau

Publication

**EP 1754676 B1 20110921 (DE)**

Application

**EP 06120046 A 20050118**

Priority

- EP 05701535 A 20050118
- DE 102004007459 A 20040213

Abstract (en)

[origin: EP1754676A2] The method for the storing of unprepared and prepared material rolls of a material sheet processing machine entails feeding to a material flow system (05) equipped with an implemented logic pieces of information for the forecasting of consumption data for an impending production time interval, or forecasted consumption data, and in a sub-process from establishing a storage strategy based on the forecasted consumption data and actual stock.

IPC 8 full level

**B65H 19/12** (2006.01)

CPC (source: EP US)

**B65H 19/12** (2013.01 - EP US); **B65H 2301/41702** (2013.01 - EP US); **B65H 2557/22** (2013.01 - EP US)

Cited by

CN103482389A; CN103482371A; DE112008002658B4; WO2009050332A1

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)

**WO 2005077797 A2 20050825; WO 2005077797 A3 20060119**; AT E460374 T1 20100315; AT E525322 T1 20111015; DE 102004007459 A1 20050915; DE 102004007459 B4 20090212; DE 502005009188 D1 20100422; EP 1713707 A2 20061025; EP 1713707 B1 20100310; EP 1754676 A2 20070221; EP 1754676 A3 20070411; EP 1754676 B1 20110921; US 2007177965 A1 20070802; US 8219235 B2 20120710

DOCDB simple family (application)

**EP 2005050182 W 20050118**; AT 05701535 T 20050118; AT 06120046 T 20050118; DE 102004007459 A 20040213; DE 502005009188 T 20050118; EP 05701535 A 20050118; EP 06120046 A 20050118; US 58927305 A 20050118