

Title (en)

METAL PLATE FOR PRODUCING FLAT TUBE

Title (de)

METALLPLATTE ZUR HERSTELLUNG EINES FLACHROHRS

Title (fr)

PLAQUE METALLIQUE POUR LA PRODUCTION D'UN TUBE PLAT

Publication

EP 1759784 B1 20080730 (EN)

Application

EP 06121096 A 20020606

Priority

- EP 02733331 A 20020606
- JP 2001174459 A 20010608
- US 30716401 P 20010724

Abstract (en)

[origin: WO02100567A1] A metal plate comprises two flat wall forming portions 89, 90 connected together by a joint portion 88, a plurality of reinforcing wall forming portions 83, 84 upwardly projecting from each of the wall forming portions 89, 90 integrally therewith, and a side wall forming portion 81, 82 formed at each of opposite side edges of the plate and upwardly projecting therefrom integrally therewith. A projection 85 is formed on the upper end of the reinforcing wall forming portion 83 on the flat wall portion 89, and a recess 86 for the projection 85 to fit in is formed in the upper end of the wall forming portion 84 to be butted against the portion 83 and provided on the other flat wall portion 90. The metal plate satisfies the relationships of: $A > a$, $A/a \leq 1.5$, $B/b \leq 1.5$, $C/c \leq 1.5$, and $D/d \leq 1.5$ wherein A is the cross sectional area of the projection 85, B is the height of the projection 85, C is the maximum width of the projection 85, D is the width of upper end of the projection 85, a is the cross sectional area of the recess 86, b is the depth of the recess 86, c is the maximum width of the recess 86, and d is the width of an opening of the recess 86.

IPC 8 full level

B21D 53/04 (2006.01); **B21B 1/22** (2006.01); **B21C 37/14** (2006.01); **B21C 37/15** (2006.01); **B21D 53/06** (2006.01); **B21K 25/00** (2006.01); **F28D 1/03** (2006.01); **F28F 1/02** (2006.01); **F28F 1/04** (2006.01); **B21B 1/08** (2006.01); **B21B 1/38** (2006.01); **B21B 3/00** (2006.01)

CPC (source: EP KR US)

B21B 1/227 (2013.01 - EP US); **B21C 37/14** (2013.01 - EP US); **B21C 37/151** (2013.01 - EP US); **B21K 25/00** (2013.01 - EP US); **F28D 1/0391** (2013.01 - EP US); **F28F 1/02** (2013.01 - KR); **F28F 1/045** (2013.01 - EP US); **B21B 1/0805** (2013.01 - EP US); **B21B 2001/383** (2013.01 - EP US); **B21B 2003/001** (2013.01 - EP US); **Y10T 29/49384** (2015.01 - EP US); **Y10T 29/49389** (2015.01 - EP US); **Y10T 29/49391** (2015.01 - EP US); **Y10T 29/49936** (2015.01 - EP US); **Y10T 428/12354** (2015.01 - EP US); **Y10T 428/12389** (2015.01 - EP US)

Designated contracting state (EPC)

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE TR

DOCDB simple family (publication)

WO 02100567 A1 20021219; AT E402769 T1 20080815; AU 2002304254 B2 20080529; CN 100384564 C 20080430; CN 1514751 A 20040721; CZ 200424 A3 20041215; DE 60217515 D1 20070222; DE 60217515 T2 20071115; DE 60228005 D1 20080911; EP 1420910 A1 20040526; EP 1420910 A4 20050323; EP 1420910 B1 20070110; EP 1759784 A1 20070307; EP 1759784 B1 20080730; KR 20040006025 A 20040116; US 2004244196 A1 20041209; US 2008105322 A1 20080508; US 7341099 B2 20080311; US 7749609 B2 20100706

DOCDB simple family (application)

JP 0205575 W 20020606; AT 06121096 T 20020606; AU 2002304254 A 20020606; CN 02811532 A 20020606; CZ 200424 A 20020606; DE 60217515 T 20020606; DE 60228005 T 20020606; EP 02733331 A 20020606; EP 06121096 A 20020606; KR 20037016011 A 20031206; US 47986003 A 20031208; US 96441207 A 20071226