

Title (en)

Method and device for manufacturing cigarettes and packaging

Title (de)

Verfahren und Vorrichtung zum Herstellen von Zigarettenspackungen

Title (fr)

Procédé et dispositif destinés à la fabrication de cigarettes et de paquets

Publication

EP 1759999 A1 20070307 (DE)

Application

EP 06026572 A 20040407

Priority

- EP 04008404 A 20040407
- DE 10318055 A 20030417

Abstract (en)

The method involves folding several layers to form a separate pre-cut part (25) of a thin material as an additional pre-cut part such as coupon. The pre-cut part is arranged in a packing (10) and is surrounded by a package pre-cut part. The layers of the pre-cut part are temporarily pressed together, by the electrostatic charging of the material, and the pre-cut part is fixed at the package and/or at a partial package. An independent claim is also included for a device for manufacturing the cigarette packs.

IPC 8 full level

B65B 19/12 (2006.01); **B65B 61/20** (2006.01); **B65B 19/20** (2006.01)

CPC (source: EP US)

B65B 19/20 (2013.01 - EP US); **B65B 61/20** (2013.01 - EP US)

Citation (search report)

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Designated contracting state (EPC)

DE GB IT

DOCDB simple family (publication)

EP 1468919 A1 20041020; EP 1468919 B1 20071205; BR PI0401130 A 20050111; CN 100450877 C 20090114; CN 1550418 A 20041201; DE 10318055 A1 20041111; DE 502004005636 D1 20080117; DE 502004009251 D1 20090507; EP 1759999 A1 20070307; EP 1759999 B1 20090325; JP 2004315093 A 20041111; US 2004250513 A1 20041216; US 7086210 B2 20060808

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