Title (en)

METHOD AND DEVICE FOR MEASURING AND ADJUSTING THE EVENNESS AND/OR TENSION OF A STAINLESS STEEL STRIP OR STAINLESS STEEL FILM DURING COLD ROLLING IN A 4-ROLL STAND, PARTICULARLY IN A 20-ROLL SENDZIMIR ROLL STAND

Title (de)

VERFAHREN UND EINRICHTUNG ZUM MESSEN UND REGELN DER PLANHEIT UND/ODER DER BANDSPANNUNGEN EINES EDELSTAHLBANDES ODER EINER EDELSTAHLFOLIE BEIM KALTWALZEN IN EINEM VIELWALZENGERÜST, INSBESONDERE IN EINEM 20-WALZEN-SENDZIMIR-WALZWERK

Title (fr)

PROCEDE ET DISPOSITIF POUR MESURER ET REGLER LA PLANEITE ET/OU LA TENSION D'UNE COURROIE D'ACIER INOXYDABLE OU D'UN FILM D'ACIER INOXYDABLE AU COURS DU LAMINAGE A FROID DANS UN LAMINOIR A CYLINDRES MULTIPLES, EN PARTICULIER DANS UN LAMINOIR SENDZIMIR A 20 CYLINDRES

Publication

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Application

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Priority

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Abstract (en)

[origin: WO2006002784A1] A method and device for measuring and adjusting the evenness and/or tension of a stainless steel strip (1) during cold rolling in a 4-roll stand (2) provided with at least one control loop (4) comprising several actuators (3), resulting in more precise measurement and adjustment due to the fact that an evenness defect (10) is determined by comparing a tension vector (8) with a predefined reference curve (9), whereupon the characteristic of the evenness defect (10) along the width of the strip is broken down into proportional tension vectors (8) in an analysis building block (11) in a mathematically approximated manner and the evenness defect proportions (C1...Cx) determined by real numerical values are supplied to respectively associated control modules (12a; 12b) for actuation of the respective actuator (3).

IPC 8 full level

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CPC (source: EP KR US)

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