

Title (en)

COATED SHAPED DETERGENT OR CLEANING AGENT BODY

Title (de)

BESCHICHTETER WASCH- ODER REINIGUNGSMITTELFORMKÖRPER

Title (fr)

CORPS MOULE DETERGENT OU NETTOYANT POURVU D'UN REVETEMENT

Publication

**EP 1781768 B2 20141008 (DE)**

Application

**EP 05769966 A 20050728**

Priority

- EP 2005008180 W 20050728
- DE 102004040330 A 20040820

Abstract (en)

[origin: WO2006021284A1] Disclosed are methods for producing a coated shaped detergent or cleaning agent body. Said method comprises the steps of a) providing a shaped body that encompasses a cavity in the form of a depression or a continuous hole, and b) applying a coating agent to the surface of the shaped body such that the coated surface of the shaped body is covered with 0.2 to 50 mg/cm<sup>2</sup> of the coating agent. The inventive methods are suitable for producing shaped detergent or cleaning agent bodies that are very hard and dissolve easily.

IPC 8 full level

**C11D 17/00** (2006.01)

CPC (source: EP US)

**C11D 17/0078** (2013.01 - EP US); **C11D 17/0082** (2013.01 - EP US); **Y10T 428/273** (2015.01 - EP US); **Y10T 428/277** (2015.01 - EP US)

Citation (opposition)

Opponent :

- WO 2004046297 A1 20040603 - HENKEL KGAA [DE], et al
- CA 2313875 A1 20010114 - HENKEL KGAA [DE]
- WO 9518215 A1 19950706 - ECOLAB INC [US]
- US 2002006890 A1 20020117 - SUNDER MATTHIAS [DE], et al
- US 6548473 B1 20030415 - JACQUES KAMIEL THOEN CHRISTIAA [US], et al

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU LV MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)

**DE 102004040330 A1 20060302**; AT E457344 T1 20100215; DE 502005008999 D1 20100325; EP 1781768 A1 20070509;  
EP 1781768 B1 20100210; EP 1781768 B2 20141008; PL 1781768 T3 20100730; PL 1781768 T5 20150529; US 2008255020 A1 20081016;  
US 2009029055 A1 20090129; WO 2006021284 A1 20060302

DOCDB simple family (application)

**DE 102004040330 A 20040820**; AT 05769966 T 20050728; DE 502005008999 T 20050728; EP 05769966 A 20050728;  
EP 2005008180 W 20050728; PL 05769966 T 20050728; US 70904307 A 20070221; US 81670305 A 20050728