

Title (en)

SECURITY PRINTING PROCESS AND SECURITY DOCUMENT

Title (de)

SICHERHEITSDRUCKVERFAHREN UND SICHERHEITSDOKUMENT

Title (fr)

PROCEDE D'IMPRESSION DE DOCUMENTS DE SECURITE, AINSI QU'UN DOCUMENT DE SECURITE

Publication

**EP 1786631 B1 20100331 (FR)**

Application

**EP 05785117 A 20050819**

Priority

- IB 2005002453 W 20050819
- EP 04020017 A 20040824
- EP 05785117 A 20050819

Abstract (en)

[origin: EP1629986A1] The method involves placing a protecting layer on a surface of a security document e.g. bank note (1). A rough region (3) for receiving a letterpress unit e.g. alphanumeric serial number (4), signature or bar code, is formed on the security document. The letterpress unit is printed on the security document. The region is constituted of frame of points or lines, and size of the region is higher than that of the unit. An independent claim is also included for a security document e.g. bank note, or paper representing a value.

IPC 8 full level

**B41M 3/14** (2006.01)

CPC (source: EP US)

**B41M 3/14** (2013.01 - EP US); **B41M 7/0045** (2013.01 - EP US); **B41M 7/0054** (2013.01 - EP US); **B42D 25/29** (2014.10 - EP US); **B41M 1/06** (2013.01 - EP US); **B41M 1/10** (2013.01 - EP US); **B41M 1/18** (2013.01 - EP US); **B41M 1/36** (2013.01 - EP US)

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU LV MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)

**EP 1629986 A1 20060301**; AT E462577 T1 20100415; CN 100540322 C 20090916; CN 101005957 A 20070725; DE 602005020311 D1 20100512; EP 1786631 A1 20070523; EP 1786631 B1 20100331; JP 2008510639 A 20080410; US 2009038490 A1 20090212; WO 2006021856 A1 20060302

DOCDB simple family (application)

**EP 04020017 A 20040824**; AT 05785117 T 20050819; CN 200580028131 A 20050819; DE 602005020311 T 20050819; EP 05785117 A 20050819; IB 2005002453 W 20050819; JP 2007529017 A 20050819; US 57399405 A 20050819