

Title (en)

Process of cutting by a laser beam a workpiece in stainless steel with using a fibre containing ytterbium

Title (de)

Verfahren zum Laserschneiden eines Werkstückes in rostfreien Stahl mit einer Ytterbium enthaltenden Faser

Title (fr)

Procédé de coupage avec un laser à fibre d'acier inoxydable

Publication

EP 1790428 B1 20100120 (FR)

Application

EP 06301155 A 20061117

Priority

FR 0553607 A 20051125

Abstract (en)

[origin: EP1790428A1] Stainless steel cutting, using a laser beam from a generator with at least one fiber having a silicon-covered ytterbium-doped core has a beam quality factor of 0.33-8 mm.mrad. The laser beam wavelength is between 1.07 and 1.09 μm ; it has a power of between 0.5 and 15 kW, and can be pulsed or continuous, preferably the latter. It is designed to cut materials between 0.4 and 20 mm thick, preferably at a speed of 2 - 20 m/min. The beam can be assisted by a gas such as nitrogen, helium or argon.

IPC 8 full level

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CPC (source: EP US)

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Cited by

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