

Title (en)  
Tamper evident closure

Title (de)  
Garantieverschluss

Title (fr)  
Fermeture inviolable

Publication  
**EP 1790582 B1 20081217 (DE)**

Application  
**EP 06022436 A 20061026**

Priority  
DE 102005056090 A 20051124

Abstract (en)  
[origin: EP1790582A1] The closure has a lower part, and a closing device (3) connected with the lower part. An outlet opening (2) is sealed in delivery state using a sealing unit (4) and has a hollow cylindrical inner surface. An auxiliary unit is provided for opening the sealed outlet opening by applying a force on the sealing unit and is attached to the closing unit. The sealing unit has a recess (5) with an inner contour that is in the form of a triangle, square, pentagon or hexagon. An independent claim is also included for a method of manufacturing a warranty closure.

IPC 8 full level  
**B65D 51/22** (2006.01)

CPC (source: EP)  
**B65D 35/44** (2013.01); **B65D 51/228** (2013.01); **B65D 2251/0015** (2013.01); **B65D 2251/0071** (2013.01)

Designated contracting state (EPC)  
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DOCDB simple family (publication)  
**EP 1790582 A1 20070530; EP 1790582 B1 20081217**; AT E417792 T1 20090115; DE 102005056090 A1 20070531;  
DE 102005056090 B4 20130404; DE 502006002373 D1 20090129; ES 2319921 T3 20090514; PL 1790582 T3 20090831

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