

Title (en)  
Detergent products, methods and manufacture

Title (de)  
Reinigungsmittel, Verfahren und Herstellung

Title (fr)  
Produits détergents, procédés et fabrication

Publication  
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Application  
**EP 07100947 A 20011127**

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- GB 0127279 A 20011114

Abstract (en)  
[origin: WO0242408A2] A water-soluble pouch suitable for use in machine dishwashing and which comprises a plurality of compartments in generally superposed or suppressible relationship, each containing one or more detergent active or auxiliary components, and wherein the pouch has a volume of from about 5 to about 70 ml and a longitudinal/transverse aspect ratio in the range from about 2:1 to about 1:8, preferably from about 1:1 to about 1:4. The water-soluble pouch allows for optimum delivery of dishwashing detergent. A process for the manufacture of multi-compartment pouches and a pack to contain the pouches are also disclosed.

IPC 8 full level  
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**US 0144280 W 20011127**; AT 01987100 T 20011127; AT 04021614 T 20011127; AT 04025305 T 20011127; AT 04030420 T 20011127; AT 07100947 T 20011127; AU 3934902 A 20011127; CA 2426645 A 20011127; CA 2592612 A 20011127; CA 2592729 A 20011127; DE 60109483 T 20011127; DE 60119593 T 20011127; DE 60125847 T 20011127; DE 60129363 T 20011127; DE 60139727 T 20011127; EP 01987100 A 20011127; EP 04021614 A 20011127; EP 04025305 A 20011127; EP 04030420 A 20011127; EP 07100947 A 20011127; ES 01987100 T 20011127; ES 04021614 T 20011127; ES 04025305 T 20011127; ES 04030420 T 20011127; ES 07100947 T 20011127; JP 2002545115 A 20011127; JP 2006107885 A 20060410; JP 2009130029 A 20090529; MX PA03004624 A 20011127; PL 36268501 A 20011127; PT 04025305 T 20011127