

Title (en)

Casting apparatus comprising an oscillating table

Title (de)

Giessvorrichtung mit Schwingtisch

Title (fr)

Dispositif de coulée avec une table oscillante

Publication

EP 1791664 A2 20070606 (EN)

Application

EP 05763041 A 20050727

Priority

- EP 2005053652 W 20050727
- IT MI20041531 A 20040728

Abstract (en)

[origin: WO2006010762A2] Oscillating table in which the oscillation drive, comprising a hydraulic actuator, transmits the oscillating motion to the mould via a spring subject to bending stress, for example a fitted rod. The body of the hydraulic actuator is also anchored to the floor by means of a fitted spring subjected to bending stress. Thus thanks to the absence of any mechanical bearings in the drive mechanism, all disadvantageous movements caused as a result of bearing play, which increases at high oscillation frequencies, are eliminated. Moreover, the use of mould guide elements having a much simpler design and consisting of straightforward bars, also ensures greater guidance precision and enables a reduction in the oscillation marks on the cast product, a reduction that is even more noticeable when working at higher oscillation frequencies. Advantageously, the presence of an anti-roll device, consisting of two or more pairs of bars, for example two pairs, ensures good torsional rigidity of the table.

IPC 8 full level

B22D 11/053 (2006.01)

CPC (source: EP US)

B22D 11/053 (2013.01 - EP US)

Citation (search report)

See references of WO 2006010762A2

Cited by

WO2022258854A1

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU LV MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)

WO 2006010762 A2 20060202; WO 2006010762 A3 20060727; AT E419082 T1 20090115; CN 101056727 A 20071017;
DE 602005012125 D1 20090212; EP 1791664 A2 20070606; EP 1791664 B1 20081231; IT MI20041531 A1 20041028;
US 2008295990 A1 20081204

DOCDB simple family (application)

EP 2005053652 W 20050727; AT 05763041 T 20050727; CN 200580025294 A 20050727; DE 602005012125 T 20050727;
EP 05763041 A 20050727; IT MI20041531 A 20040728; US 65879205 A 20050727