

Title (en)  
DEVICE FOR THE CONTINUOUS LENGTHENING OF A METAL STRIP BY TRACTION

Title (de)  
VORRICHTUNG ZUM KONTINUIERLICHEN ZUGRECKEN EINES METALLBANDES

Title (fr)  
DISPOSITIF POUR L'ETIREMENT CONTINU PAR TRACTION D'UNE BANDE METALLIQUE

Publication  
**EP 1796858 B1 20080723 (DE)**

Application  
**EP 05793007 A 20050919**

Priority  
• EP 2005010078 W 20050919  
• DE 102004048658 A 20041006

Abstract (en)  
[origin: WO2006037456A1] The invention relates to a device (1) for the continuous lengthening of a metal strip (2) by traction, said device comprising, in the strip transporting direction (R), at least three S-roll units (3, 4, 5, 6, 7) each provided with at least two rolls (8, 9, 10, 11, 12, 13, 14, 15, 16, 17). According to the invention, the rolls (8, 9, 10, 11, 12, 13, 14, 15, 16, 17) are positioned in such a way that the metal strip (2) is wound round them at a roll periphery angle (a) of more than 180<sup>

IPC 8 full level  
**B21D 1/05** (2006.01)

CPC (source: EP KR US)  
**B21D 1/05** (2013.01 - EP KR US)

Cited by  
DE102008045340A1

Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU LV MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)  
**WO 2006037456 A1 20060413**; AT E401975 T1 20080815; AU 2005291607 A1 20060413; BR PI0514028 A 20080527; CA 2574710 A1 20060413; CN 100531949 C 20090826; CN 101018625 A 20070815; DE 102004048658 A1 20060420; DE 502005004833 D1 20080904; EP 1796858 A1 20070620; EP 1796858 B1 20080723; EP 1796858 B2 20141119; ES 2308552 T3 20081201; JP 2008515637 A 20080515; KR 20070051830 A 20070518; MX 2007004092 A 20070807; MY 139051 A 20090828; PL 1796858 T3 20090130; RU 2007103836 A 20070810; RU 2344894 C2 20090127; TW 200621395 A 20060701; TW I332867 B 20101111; US 2008047314 A1 20080228

DOCDB simple family (application)  
**EP 2005010078 W 20050919**; AT 05793007 T 20050919; AU 2005291607 A 20050919; BR PI0514028 A 20050919; CA 2574710 A 20050919; CN 200580025172 A 20050919; DE 102004048658 A 20041006; DE 502005004833 T 20050919; EP 05793007 A 20050919; ES 05793007 T 20050919; JP 2007535043 A 20050919; KR 20077000022 A 20070102; MX 2007004092 A 20050919; MY PI20054683 A 20051005; PL 05793007 T 20050919; RU 2007103836 A 20050919; TW 94132586 A 20050921; US 66414105 A 20050919