

Title (en)
METHOD FOR PRODUCING A HEAT EXCHANGER

Title (de)
VERFAHREN ZUR HERSTELLUNG EINES WÄRMEÜBERTRAGERS

Title (fr)
PROCEDE POUR FABRIQUER UN ECHANGEUR THERMIQUE

Publication
EP 1804989 A1 20070711 (DE)

Application
EP 05795075 A 20051005

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Abstract (en)
[origin: WO2006037616A1] The invention relates to a method for producing a heat exchanger (1), in particular for a motor vehicle. The invention is characterised in that a sub-assembly consisting of the two connection pipes (4) that supply or evacuate the coolant and at least the upper panel (3) or surface of the heat exchanger (1), which contains the openings associated with the connection pipes (4), are positioned, mechanically pre-assembled and then, together with the remaining heat exchanger (1) parts to be soldered, are soldered in a common work operation. The invention also relates to a heat exchanger (1) that is produced according to said method.

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Citation (search report)
See references of WO 2006037616A1

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• DE 19705349 A1 19980813 - ELPAG AG CHUR [CH]
• DE 4435111 A1 19960404 - THERMAL WAERME KAELTE KLIMA [DE]

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