

Title (en)

A method for fixing a coupling flange of the connecting crosspieces between the uprights of a scaffold to the tube of the upright itself

Title (de)

Ein Verfahren zum Fixieren eines als Kreuzstück zwischen den Ständern eines Gerüsts dienenden Kupplungsflansches an einem Rohr der Ständer

Title (fr)

Un procédé de fixation d'une bride d'accouplement, servant de croisillon entre les montants d'un échafaudage, à un tube de l'un desdits montants

Publication

**EP 1820579 A1 20070822 (EN)**

Application

**EP 06124000 A 20061114**

Priority

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Abstract (en)

The present invention relates to a method for fixing a coupling flange (11) of the connecting crosspieces between the uprights of a scaffold to the tube (10) of the upright itself, comprising the steps of fitting said flange (11) on said tube (10) and radially deforming said tube (10) so as to obtain two locking edges or rings (20,21) suitable for clamping the flange (11) thereinbetween. The fixing method proposed allows preventing any welding operation between the flange (11) and the upright (10).

IPC 8 full level

**B21D 39/06** (2006.01); **E04G 7/30** (2006.01)

CPC (source: EP)

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Citation (search report)

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