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EP 05801765 A 20051024

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Abstract (en)
[origin: EP1652652A1] The procedure for decorating at least one surface (10') of a plastic strip (1) that has been extruded and foamed in a single stage, in which the surface is embossed and printed with transferable ink on a film (11), has the printing carried out at the same time as embossing, using an embossing roller of an elastic material that is heated to the temperature at which the surface of the plastic strip is softened, preferably between 170 and 180 degrees C. The process is carried out by a transporter, an embossing roller (2), a heater (3), and feed and take-up rollers (4, 5) for the inked film (11).

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