

Title (en)

Apparatus for making a metal lid, method for making said lid and metal lid thus made

Title (de)

Vorrichtung zur Herstellung eines Metalldeckels, Metalldeckel und Verfahren zu dessen Herstellung

Title (fr)

Appareil pour la fabrication d'un couvercle métallique, procédé pour sa fabrication et couvercle métallique ainsi utilisé

Publication

**EP 1829628 A1 20070905 (EN)**

Application

**EP 07102760 A 20070221**

Priority

IT UD20060041 A 20060227

Abstract (en)

Apparatus (10) and method for making a metal lid (12) comprising a threaded tubular portion (12a). The apparatus (10) comprises at least a cutting and molding station (15), in correspondence with which, from a substantially plane metal sheet (11), a disc (111) is obtained, which by means of progressive drawing is transformed into a lid (12) in a single piece with the tubular portion (12a), and a threading station (30) in which the tubular portion (12a) is provided with threading.

IPC 8 full level

**B21D 51/38** (2006.01); **B21D 35/00** (2006.01); **B21D 51/40** (2006.01); **B21D 51/44** (2006.01); **B65D 47/06** (2006.01)

CPC (source: EP)

**B21D 51/38** (2013.01); **B65D 47/06** (2013.01)

Citation (search report)

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