

Title (en)

METHOD AND DEVICE FOR PRODUCTION OF HOLLOW BRICKS

Title (de)

VERFAHREN UND VORRICHTUNG ZUM HERSTELLEN VON HOHLBAUSTEINEN

Title (fr)

PROCEDE ET DISPOSITIF DE PRODUCTION DE MODULES CREUX

Publication

**EP 1838507 B1 20091111 (DE)**

Application

**EP 06706224 A 20060113**

Priority

- EP 2006000263 W 20060113
- DE 102005002497 A 20050119

Abstract (en)

[origin: DE102005002497B3] The method and device for producing hollow building blocks involves an open press mould (6) that has a height adjustable indentor (11) together with a retractable press plate (14) located in the press mould which is penetrated from below by the indentor. Once the press mould is filled with a granular mould material (F) the indentor is immersed and the material enters in the press plate. Under compression from the indentor, the material is pressed in a number of different ways. The press-plate may operate, step-wise, when pressing the material, whilst the indentor may move the same distance downwards at each step.

IPC 8 full level

**B28B 3/02** (2006.01); **B28B 7/18** (2006.01)

CPC (source: EP)

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