

Title (en)

Device for producing light alloy beams for a frame and/or the leaf of a window

Title (de)

Vorrichtung zur Fertigung von aus Leichtmetall gefertigten Holmen eines Rahmens und/oder eines Flügels eines Fensters

Title (fr)

Dispositif destiné à la fabrication de profilés en métal léger d'un cadre et/ou d'un vantail de fenêtre

Publication

EP 1839770 B1 20111005 (DE)

Application

EP 06127020 A 20061222

Priority

DE 102006000138 A 20060327

Abstract (en)

[origin: EP1839770A2] Device for producing a capping piece of a frame and/or a leaf of a window made from aluminum comprises a punching unit (5) having a base body (7) for supporting the capping piece and an upper support (6) moving perpendicularly to the base body for holding stamps (4) for producing recesses. The punching unit has an adjustable stop for positioning the capping piece in the punching unit and a scale which interacts with the stop. The stamps are structured in the capping piece for each recess and a tool (8) is assigned to each stamp. The tool has an opening which corresponds to the cross-section of the stamp.

IPC 8 full level

B21D 53/74 (2006.01); **B21D 28/28** (2006.01)

CPC (source: EP)

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Cited by

EP2481494A1; CN109604440A; CN106623604A; EP1880778A1; FR2970661A1; WO2018041026A1

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