

Title (en)

One-piece calibration method for crankcase tempering, device for implementing the method

Title (de)

Monoblock-Kalibrierungsverfahren zur Härtung eines Gehäuses, Vorrichtung zur Umsetzung dieses Verfahrens

Title (fr)

Procédé de calibrage monobloc pour trempe de carter, dispositif de mise en oeuvre du procédé

Publication

**EP 1840230 A3 20091125 (FR)**

Application

**EP 07290364 A 20070326**

Priority

FR 0651039 A 20060327

Abstract (en)

[origin: EP1840230A2] The method involves arranging a cylindrical part (1) of an aeronautic turbomachine case e.g. compressor casing, in a pot heater (5), and heating the cylindrical part to a hot thermal processing temperature. An inner sizing die (8) is installed inside the cylindrical part during its maximum structural recess, where the sizing die has a diameter higher than a diameter of the cylindrical part. The cylindrical part is cooled to a temperature lower than an ambient temperature of a maximum structural recess. The inner sizing die is extracted. An independent claim is also included for a cylindrical part sizing device comprising a model.

IPC 8 full level

**C21D 1/673** (2006.01); **B21C 37/30** (2006.01); **C21D 9/00** (2006.01); **C21D 9/08** (2006.01)

CPC (source: EP US)

**B21C 37/30** (2013.01 - EP US)

Citation (search report)

- [X] EP 0553154 B1 19940727 - ZAHNRADFABRIK FRIEDRICHSHAFEN [DE]
- [A] ZOCH H-W ET AL: "VERZUG UND STRANGGUSS - EINFLUSS DES GIESSFORMATS BEIM FIXTURHAERTEN VON WAEHLZLAGERSTAHLRINGEN", HTM HAERTEREI TECHNISCHE MITTEILUNGEN, CARL HANSER VERLAG, MUNCHEN, DE, vol. 49, no. 4, 1 July 1994 (1994-07-01), pages 245 - 253, XP000459597, ISSN: 0341-101X

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