

Title (en)

Method for manufacturing a cylinder

Title (de)

Verfahren zur Herstellung einer Walze

Title (fr)

Procédé de fabrication d'un cylindre

Publication

EP 1840261 B1 20111109 (DE)

Application

EP 07013737 A 20060330

Priority

- EP 06111988 A 20060330
- DE 102005040869 A 20050829

Abstract (en)

[origin: EP1760193A2] The heating roller has a smooch and hard peripheral surface for the production or treatment of fibrous materials such as paper, cardboard and tissue web. The heating roller includes a ground tube made of weldable steel, and formed with a welding layer which has greater hardness property than the ground tube. The welding layer contains metal alloy that is welded to the ground tube. An independent claim is included for the heating roller manufacture.

IPC 8 full level

D21F 5/02 (2006.01); **D21G 1/02** (2006.01)

CPC (source: EP US)

D21F 5/021 (2013.01 - EP US); **D21G 1/0246** (2013.01 - EP US); **D21G 1/0253** (2013.01 - EP US)

Designated contracting state (EPC)

AT DE FI IT SE

DOCDB simple family (publication)

EP 1760193 A2 20070307; **EP 1760193 A3 20070718**; **EP 1760193 B1 20111123**; AT E532900 T1 20111115; AT E534766 T1 20111215; DE 102005040869 A1 20070308; EP 1840261 A1 20071003; EP 1840261 B1 20111109; US 2007057019 A1 20070315

DOCDB simple family (application)

EP 06111988 A 20060330; AT 06111988 T 20060330; AT 07013737 T 20060330; DE 102005040869 A 20050829; EP 07013737 A 20060330; US 46633406 A 20060822