

Title (en)  
METHOD FOR WINDING A FILAMENTARY MATERIAL ONTO A SPOOL

Title (de)  
VERFAHREN ZUM BEWICKELN EINER SPULE MIT STRANGFÖRMIGEN WICKELGUT

Title (fr)  
PROCEDE D'ENROULEMENT D'UN MATERIAU FILIFORME SUR UNE BOBINE

Publication  
**EP 1855975 A1 20071121 (DE)**

Application  
**EP 06723290 A 20060308**

Priority  
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Abstract (en)  
[origin: US2008164366A1] A method for winding a skein-shaped windable product onto a spool formed of two spool halves ( 12, 14 ) which converge conically towards a middle radial plane ( 10 ) with two flange discs ( 16, 18 ) at the outer ends, includes the steps of rotating the spool about its central axis during the winding process, and feeding the windable product by a guide that moves along the length of the spool. There is further step of winding the windable product in layers substantially parallel to the lower conical surface up to the top conical surface, and the winding layers end respectively in a cylindrical surface connecting the circumference of the two flange discs ( 16, 18 ).

IPC 8 full level  
**B65H 55/04** (2006.01)

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