

Title (en)  
METHOD FOR PRODUCING DECORATIVE ELEMENTS, PARTICULARLY INSIGNIA

Title (de)  
VERFAHREN ZUR HERSTELLUNG VON DEKORATIVEN ELEMENTEN, INSBESONDERE EMBLEME

Title (fr)  
PROCEDE DE PRODUCTION D'ELEMENTS DECORATIFS, PARTICULIEREMENT D'INSIGNES

Publication  
**EP 1858652 B1 20101117 (EN)**

Application  
**EP 05823560 A 20051123**

Priority  
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Abstract (en)  
[origin: WO2007060695A1] The method for producing one or more decorative elements, particularly insignia (38), comprises the stages of: thermoforming a multiple-layer film (10) comprising a first transparent protective layer (12), a second decorative layer (14) containing at least one pigment and a third supporting layer (16) of thermoformable plastics material, in such a way as to form recesses (28) in the film (10); pouring into the recesses (28) a hardening resin (30) which adheres to the third layer (16) of the film (10); applying a covering sheet (32) to the third layer (16) of the film (10) so as to enclose the poured resin (30) which undergoes a hardening process; and cutting the film (10) around the recesses (28), thus producing a stratified decorative element comprising a portion of the film (10), a layer of resin (30) and a portion of the sheet (32).

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